



Ohio Screw Products Precision Turning

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Ohio Screw Products is an employee owned leading manufacturer of custom precision turned parts combining the economy of screw machines with the sophistication of CNC's.

PRODUCT CAPABILITIES

Range of Turning: 5/8" to 2"
Chuck Capacity: *Up to 4.0" Max.*
for Mach Blanks, Castings, & Forgings
Machining Tolerances: *+/- .001" with*
Grinding Tolerances up to .0005" Max.

Materials Used

Aluminum, Brass & Bronze
Carbon & Alloy Steel
Copper
Plastics (Acetal, PVC, Nylon
Delrin, and Polycarbonate, etc.)
Various Tubing
Steel & Stainless Steel

PROCESS CAPABILITIES

Primary Operations

Acme Gridley & Euroturns
Brown & Sharpe
Oversize Davenport
CNC machines (2 & 3 axis turning &
4 axis machining centers)

Secondary Operations

Broaching, Burnishing
Crimping, Deburring,
Drilling, Milling,
Slotting, Stamping
Tapping, Threading

In-House Finishing Operations

Centerless Grinding
Parts Cleaning, Assembly
Packaging

OUTSIDE OPERATIONS

Heat Treating
Electro & Electroless Plating
Black Oxide, Passivate, Anodizing,
& Hard Coat
Other Specialty Coatings/
Surface Treatments

IN-HOUSE MAINTENANCE & TOOL MAKING

Maintaining & Rebuilding Equipment
Innovative Special Tooling
2 & 4 Axis Wire EDM
Fixtures to Specification

CERTIFICATIONS

ISO 9001 Certified
ITAR Registered

MARKET SERVED

Agricultural
Construction, Customized Product
Dies, Tools, Jigs
Electrical Components
Fluid Power Engineering
Hydraulic Applications
Industrial, Mechanical Power
Medical
Military
Screw Machine Product
Small Engine Manufacturers
Tool & Die

creating client
& component
connections

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