

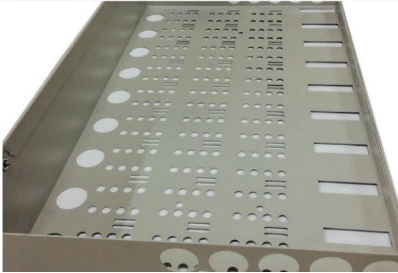


**Moreng Metal Products, Inc.**  
PRECISION METAL FABRICATING  
EST. 1902

## Moreng Sheet Metal & Steel Fabrication

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Moreng offers sheet metal and structural steel fabrication. Capabilities include: Laser cutting, manual and robotic welding, punching, forming, machining, powder coating, assembly, value added engineering and prototyping on steel, stainless steel, aluminum, galvanized, and galvanized from 24 gauge to 1/2".

### PRODUCT CAPABILITIES

Thickness: 24 Gauge to 1/2"

#### Materials Used

Aluminum  
Cold Rolled Steel  
Galvanneal/Galvanized  
Hot Rolled Steel  
Stainless Steel/Steel

### PROCESS CAPABILITIES

#### Primary Operations

EM 2510 NT 45-Station Unloader

Amada Fiber Laser with 11 Shelf  
Automatic Material Handler  
2 Apelio CNC Punch Press & Lasers  
2 Whitney 1524 CNC Punch Presses

11 Amada Press Brakes (6-12 ft Beds)  
Amada HG 1303 Press Brake  
Promecam Press Brake (6 ft Bed)

13 Manual MIG Welding Machines  
3 Manual TIG Welding Machines  
5 Motoman Robotic Welders

#### Secondary Operations

Cincinnati Capacity Shear (.25" - 12")  
Boschert Notcher Shear (.164" - 8")  
Hardware Insertion Machines  
2 Dynamic 1704 Hurco Milling  
Machines  
Vertical Mill Lathe

Daito GA60W Automatic Horizontal  
Band Saw  
Hardinge DSM-59 Saw  
Marvel V-10A Automatic Vertical  
Band Saw

Piranha 70 Ton Ironworker

### In-House Finishing Operations

Grinding & Finishing  
3-Stage Parts Washer (46 ft)  
3-Stage Iron-Phosphate Cleaning System  
Dry-Off Oven (25 ft)  
4 Spray Booths (8 ft, 10 ft & 16 ft Batch)  
Nordson Powder Coating Booth (2-Station)  
Bake Oven (77 ft)  
Samsco Water Evaporator

### OUTSIDE OPERATIONS

Anodizing, Black Oxide  
Bright Dipping  
Chromate/Zinc  
Electro & Electroless Plating  
Hard Coat & Oxides  
Passivate & Phosphates

### VALUE ADDED SERVICES

Engineering & Design Services  
Prototyping & Short Run  
Lights Out Capabilities  
Mechanical Assembly

### CERTIFICATIONS & QUALITY

Amada FabriVISION Inspection Machine  
Continuous Improvement  
ISO 9001 Certified

### MARKET EXPERIENCE

Architectural & Landscape Design  
Communications  
Data Management  
Construction & Structural Design  
Educational/Electronics/Elevators  
Industrial Equipment  
Medical  
Packaging/Retail Displays  
Security/Transportation  
Waste Disposal

creating client  
& component  
connections

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