



## Marion Stamping, Wire Forms & Assemblies

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Marion Manufacturing is a leader in progressive die stamping, four-slide, wire forming, progressive eyelets, assemblies, and CNC machining for rapid prototyping and production parts.

### PRODUCT CAPABILITIES

CNC Machining: 16"x12"x10"  
Stamping: 0-100 Tons  
Material Thickness: .005" - .25"  
Material Width: .04" - 12"  
Flatness Tolerance: .003"

#### Materials Used

Aluminum  
Brass & Bronze  
Carbon & Tool Steel, Copper  
Beryllium Copper & Copper Alloys  
Nickel & Nickel Alloys  
Plastics & Phenolics  
Stainless Steel, Alloys of Steel  
Titanium

### PROCESS CAPABILITIES

#### Primary Operations

Progressive Die Stamping  
Fourslides & Vertislides  
CNC Machining  
Prototype, Specialty, Shortrun Dept.

#### Secondary Operations

Mandrel/Side Piercing  
Full Assembly  
Specialized Packaging

#### In-House Finishing Operations

Grinding  
Heat Treating  
Milling & Turning

### OUTSIDE OPERATIONS

Anodizing, Bright Dipping  
Centerless Grinding  
Cleaning, Deburring  
Electro & Electroless Plating  
Oxides & Phosphates  
Passivate, Hard Coat  
Reel to Reel Plating

### IN-HOUSE MAINTENANCE & TOOL MAKING

Maintaining & Rebuilding Equipment  
Tooling Building to Customer Spec.  
CNC Machining  
Wire EDM

### CERTIFICATIONS:

IATF 16949 Certified  
ISO 9001 Certified  
ITAR Compliant

### MARKET EXPERIENCE

Aerospace  
Automotive  
Medical  
Telecommunications  
Power Generation  
Computer & Connector  
Commercial  
Electronics  
Defense & Firearms  
Military  
Marine

creating client  
& component  
connections

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